

# 2504D Overlocker

brother  
at your side



## 2504D Overlocker

Ideal for:

- Stretch and woven fabric
- Professional finish to seams and hems
- Rolled hems
- Decorative effects

- 3 or 4 thread overlocker
- Easy to follow lay-in threading
- Fast and Simple Lower Looper threading system
- Differential feed
- Instant rolled hem
- Bright LED sewing light

# 2504D Overlocker



4 colour easy threading guide



Pressure control



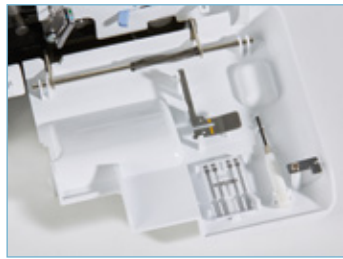
Free arm / Flat bed convertible sewing surface



LED work light



Easy access controls



Built-in accessory storage

## Features at a glance:

- 3 or 4 thread, cut and sew overlock stitches
- Trim seams and overcast edges
- Uses standard sewing machine needles
- Fast and Simple Lower Looper threading system
- 4 colour threading guide
- Perfect overlock stitches on all types and weights of fabric
- Stitch width 5.0 - 7.0 mm
- Differential feed for perfect seams on virtually any fabric type, eliminates the wavy or stretched appearance of stitches on fabric
- Retractable knife
- Free arm / Flat bed
- Trim trap for catching scraps of fabric and storage of the foot controller when the machine is not being used
- Bright LED light to illuminate the sewing area
- Thread twist protection and needle plate separation for improved sewing quality
- Lightweight, compact machine with carry handle
- Presser foot pressure adjustment
- Blind Stitch Foot for finishing and hemming in one operation
- Common snap on presser foot
- Tool kit
- Built-in accessory storage
- Dust cover
- Instructional DVD

## Standard Stitch Selection

### 4 Thread Overlock



### 3 Thread Overlock 5 mm



### 3 Thread Overlock 2.8 mm



### Rolled Hemming



### Narrow Hemming



### Pin Tucks with Blind Stitch Foot



### Flat lock with Blind Stitch Foot



### Blind Hemming / Blind Stitch Foot



## Optional Stitch Selection (Optional feet required)



### Taping (Elastic) Foot SA212

To attach tapes and elastic to stretch fabrics.



### Piping Foot SA210

To attach piping between two layers of fabric.



### Pearls and Sequins Foot SA211

To attach pearls and sequins to fabric.



### Gathering Foot SA213

For gathering and sewing in one operation.

Contact :

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